

# C-S 1953

## General Packaging Adhesive



### Stick with Valco Melton™

#### PRODUCT TYPE:

Low Temperature, General Packaging

PHYSICAL PROPERTIES	
Appearance	Light Tan
Solids	100%
Specific Gravity	0.977
Form	Pillow
Bond	Permanent
Viscosity	1,800 cps at 250° F
	1,150 cps at 275° F
	780 cps at 300° F
	550 cps at 325° F
	420 cps at 350° F



#### OPERATING TEMPERATURES:

Target: 275° F

Typical: 265° F to 285° F

#### SUGGESTED USE:

- Case Sealing / Carton Sealing
- Case Erecting
- Corrugated Box-Light Load
- All Standard Case/Carton Methods (Light Duty)



#### PRODUCT FEATURES:

- Low viscosity for improved safety, reduced energy costs, and excellent fluid dynamics
- Outstanding thermal stability for reduced char formation, maintenance costs, and extended life
- Average setting time (not ideal for high speeds)
- Low odor for improved working environments
- Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105

#### OPERATING CONDITIONS:

- Suitable for all gear driven pumps
- Any pneumatic or electric applicators can dispense adhesive at any speed
- Air open/air close and zero/reduced cavity applicators reduce stringing and trailing
- Suitable for wheel or contact applications

#### PRECAUTIONS:

- Material applied hot - appropriate clothing or eye protection should be used.
- Use with adequate ventilation to remove melt fumes or vapors being generated.
- Keep containers and pre-melters covered.
- Do not mix with other adhesives.

#### Ordering Information:

Part Number: 713xx088, 31 lb. box

**ISO 9001**  
QUALITY SYSTEMS



For more information visit [www.valcomelton.com](http://www.valcomelton.com), or contact your local representative.

World Headquarters: USA, Cincinnati, Ohio (Corporate Offices) • Tel: 513.874.6550 • Fax: 513.874.3612 • [info@valcomelton.com](mailto:info@valcomelton.com)

European Headquarters: Spain, Navarra • Tel: +34.948.321.580 • Fax: +34 948 326 584 • [melton@melton.es](mailto:melton@melton.es)

Asian Headquarters: China, Xiamen, Fujian • Tel: +86.592.591.7854 • Fax: +86.592.591.7834 • [china@valcomelton.com](mailto:china@valcomelton.com)

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