

# HF-3001

## Fugitive Adhesive



### Stick with Valco Melton™

#### PRODUCT TYPE:

Fugitive Adhesive

PHYSICAL PROPERTIES	
Appearance	Clear
Form	Pillow
Bond	Medium Low
Peel Strength	Medium Low
Viscosity	30,000 cps at 250° F
	4,400 cps at 300° F
	2,800 cps at 325° F
	1,460 cps at 350° F



#### OPERATING TEMPERATURES:

Target: 325° F

Typical: 315° F to 350° F

#### SUGGESTED USE:

- Card Attaching / Tipping
- Graphic Mailers
- Tri-fold Mailers
- Temporary bond of paper and plastic



#### PRODUCT FEATURES:

- Quick setting ideal for most applications
- "Peelable" or removable once set
- Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105

#### OPERATING CONDITIONS:

- Suitable for all gear driven pumps
- Suitable for piston pumps with spring loaded ball checks
- Pneumatic or electric applicators dispense adhesive at slower speeds
- Air open/air close application reduces stringing and trailing
- Not suitable for wheel based applications

#### PRECAUTIONS:

- Material applied hot - appropriate clothing or eye protection should be used.
- Use with adequate ventilation to remove melt fumes or vapors being generated.
- Keep containers and pre-melters covered.
- Do not mix with other adhesives.

ISO 9001

QUALITY SYSTEMS

#### Ordering Information:

Part Number: 713xx079, 31 lb. box



For more information visit [www.valcomelton.com](http://www.valcomelton.com), or contact your local representative.

World Headquarters: USA, Cincinnati, Ohio (Corporate Offices) • Tel: 513.874.6550 • Fax: 513.874.3612 • [info@valcomelton.com](mailto:info@valcomelton.com)

European Headquarters: Spain, Navarra • Tel: +34.948.321.580 • Fax: +34 948 326 584 • [melton@melton.es](mailto:melton@melton.es)

Asian Headquarters: China, Xiamen, Fujian • Tel: +86.592.591.7854 • Fax: +86.592.591.7834 • [china@valcomelton.com](mailto:china@valcomelton.com)

[www.valcomelton.com](http://www.valcomelton.com) • Serving Over 52 Countries Worldwide.

The information given and the recommendations made herein are based on our research and are believed to be accurate but no guarantee of their accuracy is made. In every case we urge and recommend that purchasers before using any product in full scale production make their own test to determine to their own satisfaction whether the product is of acceptable quality and is suitable for their particular purposes under their own operating conditions. No representative of ours has any authority to waive or change the foregoing provisions but, subject to such provisions, our engineers are available to assist purchasers in adapting our products to their needs and to the circumstances prevailing in their business. Nothing contained herein shall be construed to imply the nonexistence of any relevant patents or to constitute a permission, covered by any patent, without the authority from the owner of this patent. We also expect purchasers to use our products in accordance with the guiding principles of the Chemical Manufacturers Association's Responsible Care program.  
© Valco Cincinnati, Inc. All Rights Reserved. Valco Cincinnati reserves the right to make design changes between printing.

