

P-L 1990

Fugitive Adhesive



Stick with Valco Melton™

PRODUCT TYPE:

Fugitive Adhesive

PHYSICAL PROPERTIES

Appearance	Light amber
Form	Mini-Cavities
Bond	Very Low
Peel Strength	Very Low
Viscosity	8,400 cps at 300° F
	4,000 cps at 325° F
	2,300 cps at 350° F



OPERATING TEMPERATURES:

Target: 325° F

Typical: 315° F to 350° F

SUGGESTED USE:

- Card Attaching / Tipping
- Graphic Mailers
- Tri-fold Mailers
- Temporary bond of paper and plastic

PRODUCT FEATURES:

- Quick setting ideal for most applications
- "Peelable" or removable once set
- Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105

OPERATING CONDITIONS:

- Suitable for all gear driven pumps
- Suitable for piston pumps with spring loaded ball checks
- Pneumatic or electric applicators dispense adhesive at slower speeds
- Air open/air close application reduces stringing and trailing
- Not suitable for wheel based applications

PRECAUTIONS:

- Material applied hot - appropriate clothing or eye protection should be used.
- Use with adequate ventilation to remove melt fumes or vapors being generated.
- Keep containers and pre-melters covered.
- Do not mix with other adhesives.



ISO 9001

QUALITY SYSTEMS

Ordering Information:

Part Number: 713xx020, 40 lb. box



For more information visit www.valcomelton.com, or contact your local representative.

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