

ST-2004C

Pressure Sensitive Adhesive



Stick with Valco Melton™

PRODUCT TYPE:

Pressure Sensitive Adhesive

PHYSICAL PROPERTIES

Appearance	Dark amber
Form	Pillow
Bond	Very High
Viscosity	60,000 cps at 300° F
	27,700 cps at 325° F
	10,000 cps at 350° F



OPERATING TEMPERATURES:

Target: 350° F

Typical: 335° F to 360° F

SUGGESTED USE:

- Labeling and roll-coating
- Deferred use
- Bonding of metal alloys
- Bonding of paper and plastic

PRODUCT FEATURES:

- Very aggressive pressure sensitive adhesive
- Quick setting ideal for most applications
- Excellent staining and bleed resistance
- No residue or ghosting on stainless steel
- Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105

OPERATING CONDITIONS:

- Suitable for all gear driven pumps
- Suitable for piston pumps with spring loaded ball checks
- Applied with any standard pneumatic or electric applicator
- Air open/air close application reduces stringing and trailing
- Suitable for wheel based applications

PRECAUTIONS:

- Material applied hot - appropriate clothing or eye protection should be used.
- Use with adequate ventilation to remove melt fumes or vapors being generated.
- Keep containers and pre-melters covered.
- Do not mix with other adhesives.



ISO 9001

QUALITY SYSTEMS

Ordering Information:

Part Number: 713xx073 (1 lb.), 31 lb. boxes



For more information visit www.valcomelton.com, or contact your local representative.

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