

ST-2003

Pressure Sensitive Adhesive



Stick with Valco Melton™

PRODUCT TYPE:

Pressure Sensitive Adhesive

PHYSICAL PROPERTIES	
Appearance	Dark amber
Form	Pillow
Bond	Very High
Viscosity	16,000 cps at 250° F
	8,700 cps at 275° F
	3,600 cps at 300° F
	2,000 cps at 325° F
	1,000 cps at 350° F



OPERATING TEMPERATURES:

Target: 300° F

Typical: 275° F to 350° F

SUGGESTED USE:

- Labeling and roll-coating
- Deferred use
- Bonding of metal alloys
- Bonding of paper and plastic



PRODUCT FEATURES:

- Fast setting with permanent and flexible bond
- Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105

OPERATING CONDITIONS:

- Suitable for all gear driven pumps
- Suitable for piston pumps with spring loaded ball checks
- Applied with any standard pneumatic or electric applicator
- Air open/air close application reduces stringing and trailing
- Suitable for wheel based applications

PRECAUTIONS:

- Material applied hot - appropriate clothing or eye protection should be used.
- Use with adequate ventilation to remove melt fumes or vapors being generated.
- Keep containers and pre-melters covered.
- Do not mix with other adhesives.

ISO 9001

QUALITY SYSTEMS

Ordering Information:

Part Number: 713xx060 (1 lb.), 31 lb. boxes



For more information visit www.valcomelton.com, or contact your local representative.

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